

Work Order ID 52477

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Item ID: PB67-43001-15 GN
 Revision ID: B1
 Item Name: Fwf Adjustable Blade Support Assembly
 Start Date: 10/05/2009 Start Qty: 2.00
 Required Date: 10/16/2009 Req'd Qty: 2.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: MF Date: 09-09-25 Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	Rev B1

100



Large Fab

Large Fab

Large Fab

Memo

1- make a 0.090" chamfer in the 1.00" hole before welding □ 2- assemble parts and weld as per dwg

0.00

0.00

(XZ)

09 10 14

110



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

Memo

0.00

0.00

AD 09.10.14 (2)

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

2) 502/10/14

(SD) f

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Accept



Setup Start



Revision ID: B1

Item Name: Fwf Adjustable Blade Support Assembly

Stop



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Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130



Small Fab

Small Fab

0.00

Memo

0.00

Small Fab

1- grind weld flush in area of PB67-43001-249 only □2- install helicol insert as per dwg

SAP 09-10-14 (2)
EPC 09-10-14

140



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

27 S 02/10/15

(18) d

150



HandFinish

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

Hand Finishing

N/A

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Stop



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Required Date: 10/16/2009 Req'd Qty: 2.00



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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	2> 502/10/20			(82)	+		
200 Packaging Packaging	Identify as per dwg & Stock Location: <u>WA</u> Memo	0.00 0.00	3AD 09-10-20			(2)			
210 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				09/10/21 JH mf 09-10-21			

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Picklist Print

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Work Order ID: 52477

Parent Item: PB67-43001-15RevB1

Parent Item Name: Fwf Adjustable Blade Support Assembly

Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS124780 HELICAL INSERT		Purchased	No			180	Each	96.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

96

111064

96

MS27039-1-10

Purchased

No

180

Each

37.0000

16.0000

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

37

111425

37

NAS1149F0316P

Purchased

No

100

Each

124.0000

16.0000

WASHER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

124

111117

119

111124

5

PB67-43001-249RevB1

Manufactured

No

100

Each

0.0000

2.0000

Inner Tube Bushing

SAD 09-10-14

2
SAD 09-10-14

16
SAD 09-10-14

16
352480 → 200
Cpl 09-10-13

W/O:		WORK ORDER CHANGES					
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Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-253RevB1		Manufactured	No			100	Each	12.0000	2.0000			
												
Gusset												

Cpl 09.10.13

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

12

44983

12

PB67-43001-254RevB1		Manufactured	No			100	Each	2.0000	2.0000			
												
Gusset												

SAF
(2) ✓

Cpl 09.10.13

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

2

44982

2

PB67-43001-257RevB1		Manufactured	No			100	Each	3.0000	2.0000			
												
Inner Tube												

B52481 → 2.5

Cpl 09.10.13

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

3

43070

3

SAK
2 ✓

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Shop Packet Print

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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PB67-43001-71RevB1 Manufactured No



PB67-43001-71

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

41512

180

7

7

Each

6.0000

2.0000



Cpl 09.10.13

stk.
2✓

PB67-43001-73RevB1 Manufactured No



20 Degree Cover Plate

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

41513

180

6

6

Each

6.0000

2.0000



SAD 09-10-14

stk.
a

PB67-43001-83RevB1 Manufactured No



PB67-43001-83

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

47042

6

6

B52418

wip tulmar

(2) Cpl 09.10.20✓

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Shop Packet Print

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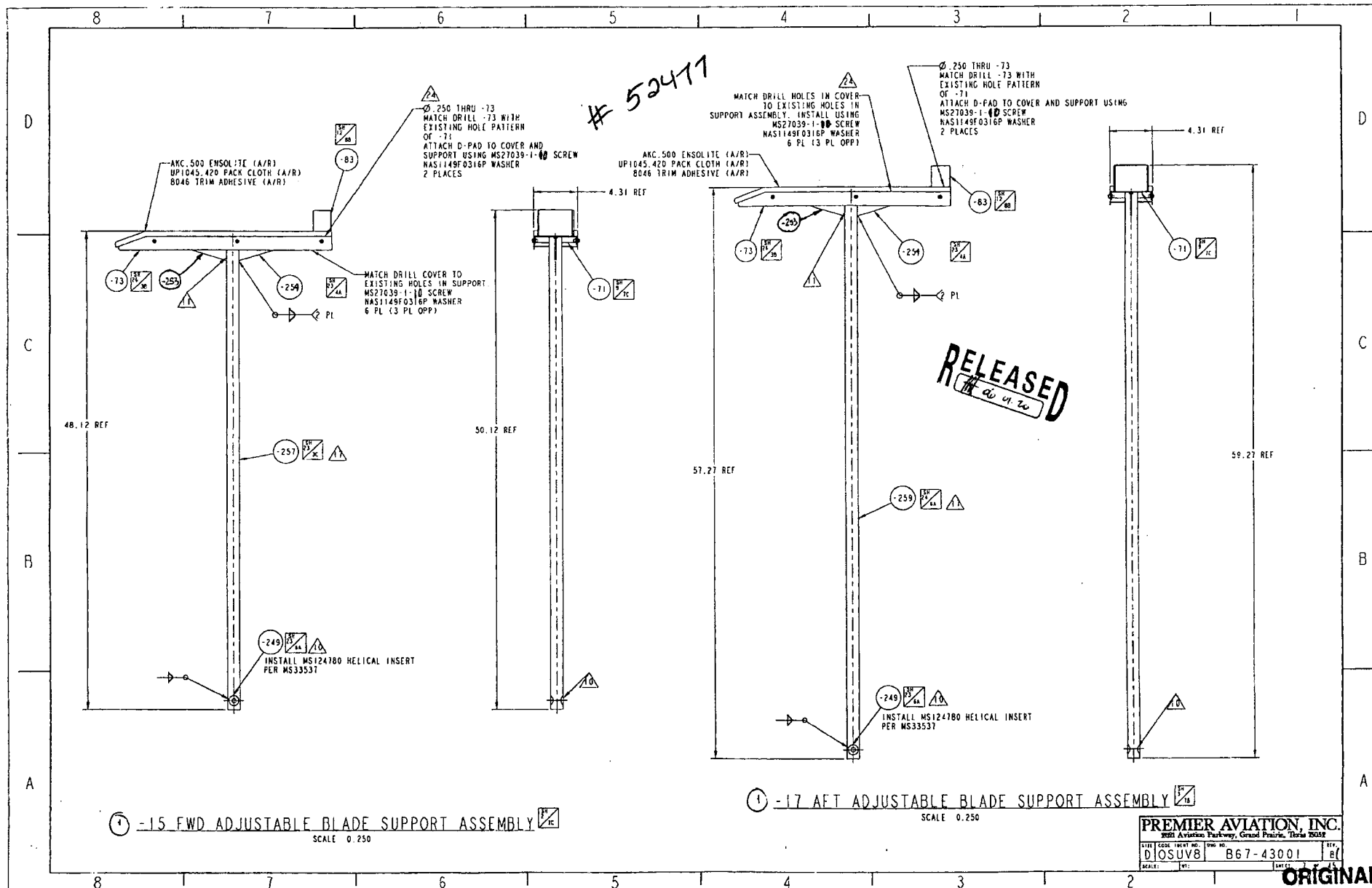
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